

Date: Friday, 23/01/2009 7:18:44 AM
User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45091		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251057
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42617	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	29/01/2009
Written By :		Qty:	1
Checked & Approved By :		Um:	Each
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-057 with Dart IPP D212-725-1-057"

Send a copy of this IPP

u 09-01-23

2.0	D2127251057	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-057	Bracket Ass'y	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-057 REV. _____

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: * Friday, 23/01/2009 7:18:44 AM
User: * Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45091

Part Number: D2127251057

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:18:44 AM
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Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	212 DETAIL PARTS
Job Number :	45091		
Estimate Number :	13228		
P.O. Number :		Part Number :	D2127251057
This Issue :	23/01/2009	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D212-725-1
First Issue :	/ /	Project Number :	N/A
Previous Run :	42617	Drawing Revision :	
	Type :	Material :	N/A
	PURCHASED PARTS	Due Date :	29/01/2009
Written By :		Qty:	1 Um: Each
Checked & Approved By :			
Comment :			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-057 with Dart IPP D212-725-1-057"

Send a copy of this IPP

u 09.01.23

2.0	D2127251057	Bracket
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)
 BRACKET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-057	Bracket Ass'y	<u>45321</u>
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Attach serviceable tags

JAN 30 2009

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-057 REV. 6

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:18:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45091

Part Number: D2127251057

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

JAN 30 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JAN 30 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



04/02/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.02.03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.5**Discrepancy:

Fabricate D212-725-1-057, Bracket for Dart Aerospace.

Resolution:

D212-725-1-057, Bracket fabricated IAW D212-725-1 Dwg Pg. 24, Fig. 5. Material 2024T3 0.50, Batch Number .1947

1.5 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.6Discrepancy:

Fabricate D212-725-1-059, Packer for Dart Aerospace.

Resolution:

D212-725-1-059, Packer fabricated IAW D212-725-1 Dwg Pg. 24, Fig. 5. Material 2024T3-.063 , Batch No. .1947

1.6 Work Done By: Alvin Werner***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.7Discrepancy:

Fabricate D212-725-1-061, Bracket for Dart Aerospace.

Resolution:

D212-725-1-061, Bracket fabricated IAW D212-725-1 Dwg Pg. 25, Fig.7. Material 202T3 .040 , Batch No.1947 .

1.7 Work Done By: Stephen Hebert***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.8Discrepancy:

Fabricate D212-725-1-063 / -064, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-063 / -064, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26, Fig. 6. Material 2024T3.050, Batch No. 1947.

1.8 Work Done By: Stephen Hebert***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****